

### Amendments to the Claims

This listing of claims will replace all prior versions, and listings, of claims in the application.

Claims 1-3 (canceled).

4. (Currently amended) A method for draining ~~chemical~~ corrosive waste through a pipe fitting comprising chlorinated polyvinyl chloride, comprising the step of transporting through the pipe fitting the chemical corrosive waste under the chemical resistance conditions set forth in ASTM Standard F1412 ~~through a pipe fitting comprising chlorinated polyvinyl chloride~~, wherein the fitting comprises a bore having a pitch that changes by at least about 1/4" per foot.

5. (Previously presented) The method of claim 4, wherein the waste is an industrial process waste.

Claim 6 (canceled).

7. (Original) The method of claim 4 wherein the waste is an acid waste.

Claims 8-23 (canceled).

24. (Previously presented) The method of claim 4, further comprising the step of transporting the corrosive waste from the fitting into a pipe comprising CPVC, wherein the pipe is joined to the pipe fitting.

25. (Previously presented) The method of claim 24, wherein the pipe and pipe fitting are joined by solvent cement welding.

26. (Previously presented) The method of claim 24, wherein the pipe consists of CPVC and is disposed within a pipe made from a different material.

27. (Previously presented) The method of claim 24, wherein the pipe is connected to a corrosive waste system selected from the group consisting of a polypropylene waste system, a PVDF waste system, a glass waste system, a polyolefin waste system, and an iron waste system.

28. (Previously presented) The method of claim 4, wherein the pipe fitting consists essentially of chlorinated polyvinyl chloride.

29. (Previously presented) The method of claim 4, wherein the pipe fitting consists of chlorinated polyvinyl chloride.

30. (Previously presented) The method of claim 4, wherein the waste is an aliphatic solution.

31. (Previously presented) The method of claim 4 wherein the pipe fitting is connected to a laboratory waste system.

Claims 32-33 (canceled).